

- 300 Series Investment Cast Stainless Steel and Cast Iron with Stainless Steel Impeller Construction
- Viton® Mechanical Seal and O-Ring with Stainless Steel Models
- Buna-N Mechanical Seal and O-Ring with Cast Iron Models
- Discharge Port Rotates in 90° Increments
- (4) Front Drain Plugs
- Maximum Flow 52 GPM
- Maximum Head 74 Ft. (32 PSI)
- 7/8 HP 12 Volt DC Premium Washdown Duty Motor for Severe and Damp/Wet Operating Conditions



Washdown pumps are designed for OEM, chemical processing septic service, pumper and marine applications requiring a DC motor. The motor has a one hour duty rating and is furnished with a stainless steel shaft. This washdown duty pump is available in a variety of construction and seal materials to meet your specifications. Pull-from-rear design for easy servicing without disturbing any piping. Stainless Steel impeller maximizes performance. Pumps are not self-priming and require flooded suction.

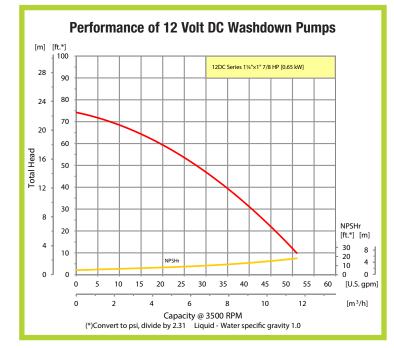
AMT

12

Volt

DC

Premium 12 Volt DC washdown duty motors are built to handle washdown and damp/wet environments. The motor features epoxy paint, condensate drains, interior coating to protect against moisture or corrosion, special shaft seals to retard water, 12 Volt DC stud connections with o-ring seals, oversized brushes assuring longer brush life and base mount. **Units are not submersible in liquids.**



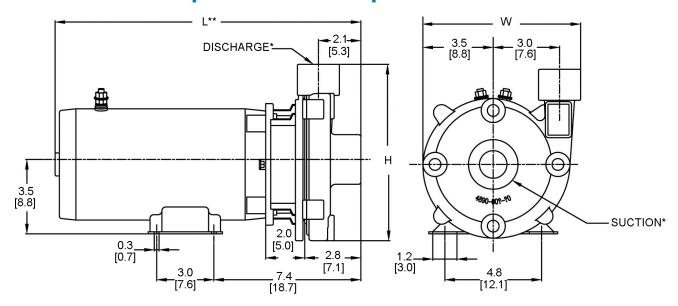


400 Spring Street • Royersford, PA 19468 USA



12 Volt DC Washdown Pumps

Pump Dimensional & Specification Data



Model ‡	SUC*	DIS*	L**	w	Н	‡ Ship Wt. (Lbs.)
12DC	11⁄4	1	15.5 [39.3]	7.9 [20.0]	8.5 [21.6]	57

Maximum Solids Handling Capacity: 3/16" Diameter

‡ When Ordering, Add the Correct (-9X) Suffix to Model Number Indicating Material Selection (Ex. 12DC-95)

XCI (-95) Cast Iron Construction with Buna-N Seals

XSS (-98) Cast Stainless Steel Construction with Viton® Seals

(All Models Come Standard with Stainless Steel Impeller)

Standard Features

- 300 Investment Cast Stainless Steel and Cast Iron Construction
- Buna-N or Viton[®] Mechanical Seal and O-ring, Depending on Model
- 12 Volt DC 7/8 HP Washdown Duty Motor with Stainless Steel Shaft
- Maximum Working Pressure 150 PSI
- Premium Washdown Duty Motor for Severe and Wet Operating Conditions

- · Discharge Rotates in 90° Increments
- Maximum Temperature
 - ◆ Viton® 200° F
 - ◆ Buna-N 180° F
- · Stainless Steel Impeller
- (4) Front Drain Plugs, Located 90° Apart
- QSP Quick Ship Pumps



Manufacturer of AMT & IPT Pumps

400 Spring Street • Royersford, PA 19468 USA



^(*) Standard NPT (Female) pipe thread.

^(**) This dimension may vary due to motor manufacturer's specifications.

NOTE: Dimensions are in inches (centimeters) and have a tolerance of \pm 1/4".

NOTE: Electric supply for **ALL** motors must be within $\pm 10\%$ of nameplate voltage rating (e.g. 230V $\pm 10\%$ = 207 to 253).